Now attach the brackets to the vertical supports in the just drilled locations. Using the supplied U-clips and #8 x 5/8" phillips head screw as shown above.

With steps 1 Thru 8 completed. Next Place the small outer billet grille into the opening and center. They are left and right specific. With grille centered mark holes with scribe as shown and remove.

Then drill holes in just marked locations using a 1/4" drill as shown.

Next attach the supplied U-clips on the slotted side of the “L” brackets only (Fig. B). Then attach the brackets to the billet grille using the supplied #8 x 5/8" as shown (Fig A.).

Slightly lean the grille shell forward, then hold U-Clip on the backside of the grille shell and attach using the supplied #8 x 1" phillips head screw. (Fig. B shows Backside to show attachment of the U-Clips). Note: you may want to use a pair of pliers to hold.

Now place the billet grille into opening and center and attach using #8 x 5/8" phillips head screws.

Place the center bumper billet grille into opening and center. Reach thru the upper grille opening and mark the holes for the brackets to attach bumper grille as shown. Then remove billet grille from opening and also remove the brackets from the billet grille.

Next drill a 1/4" hole in each of the just marked locations.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work’s control.

Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.