Place wing billet grilles into place and center. Then using a scribe mark the locations of the holes. Remove billet grilles and drill a 3/16” hole in each of the marked locations.

After drilling place the wing billet grilles back into opening and center. Then attach grilles by placing u-clips on the backside of the stock shell and attach with #8 x 5/8” Phillips pan head screws as shown. Tighten the bottom screws first and then the top screws.