Start by loosely attaching the brackets using the supplied U-clips and #8 x 5/8” Phil Pan head screws as shown above. Then place billet grille into opening and center.

Shown above in an overview of the bottom bracket that you will need to mark the hole location using a marker “sharpie”. Make sure the bracket is flush with the backside of the bumper opening as shown.

Now remove the billet grille from the opening. Using a 3/16” drill bit drill in the just marked locations as shown.

Now place a supplied U-clip on the just drilled location as shown above. Now place the billet grille back in place and attach to the just place U-clips using #8 x 5/8” Phil Pan head screws.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work’s control.
Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.