



# 2006 Ford Explorer Bumper

(Fits Eddie Bauer & Standard Explorer)

**Part# 42661 (Brushed) 42662 (Polished) 42663 (Black)**

After



Before



### HARDWARE

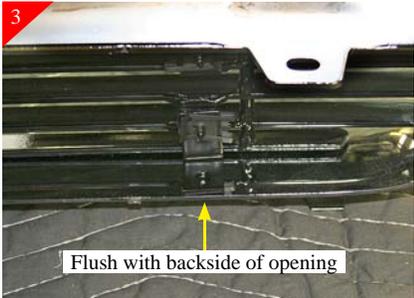
- 8 - #8 x 5/8" Phil pan head screw
- 8 - U-Clips
- 4 - Bumper Brackets



Place supplied U-Clips on all the SHORT ends of the supplied bumper "L" brackets as shown above.



Attach brackets to billet grille using supplied #8 x 5/8" phil pan head screws as shown.



Place billet grille into opening and center. Push billet grille back in place and make sure the brackets are flush with the backside of the opening as shown.



Mark the locations for holes in brackets as shown above. Then remove the billet grille from opening also go ahead and remove the bracket from the billet grille.



It will be necessary to measure and remark hole locations so that you will be able to reach for drilling of the holes. Measure and mark on the outside of the opening. You will not be able to fit a drill on the inside of the opening.



Using a 3/16" drill bit, drill in the just marked locations. Attach the brackets using the supplied U-clips and #8 x 5/8" Phil pan head screw as shown above.



Place stock shell back on vehicle and snap clips in place. Replace the (4) plastic rivets in bumper opening. Replace the (8) plastic Phillips head screws across the top of the shell. Place the billet grille into opening and center, attach using the supplied #8 x 5/8" Phil pan head screws



If your state requires you to have a front license plate. Re-install the license plate holder using the supplied push pull rivets as shown above.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

**NOTE:** Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.  
Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.