



# 2006 Nissan Maxima

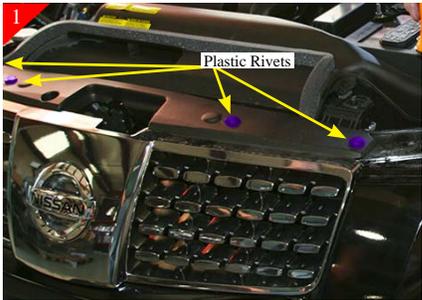
Part# 42681 (Brushed) 42682 (Polished) 42683 (Black)

After



## HARDWARE

- 16 - U-Clips
- 16 - #8 x 5/8" Phil pan head screws
- 4 - Top Brackets ↙
- 4 - Bottom Brackets ↘



Remove (4) plastic rivets that hold the black plastic cover in place by prying up on the rivet.



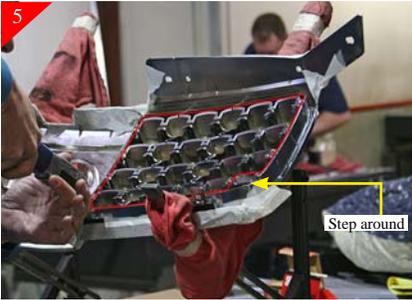
Then remove (2) plastic rivets on grille shell shown above in "RED" by pushing in on the inner portion of the rivet to release. Then pry up to remove.



Located along the bottom of the stock grille shell there are (4) clips that need to be released, do so by squeezing or pulling up on them. Grille shell will be free at this point.



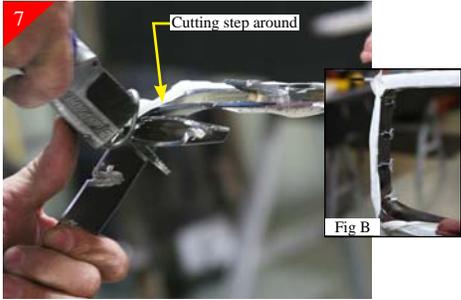
Using masking tape, tape the chrome portion of stock shell to protect during installation of billet grille. Lay grille shell face down. Now locate the plastic covers that are on the outer edge of the passenger and drivers side of the shell as shown above. Using a grinder remove the plastic weld tabs holding them in place and remove covers.



Using an air saw or hack saw cut the center portion of the shell following the "RED" line as a guide. **NOTE:** "Step Around" in the lower corner, is easier to remove after the rest of the shell is cut out. (Ref. Step 4)



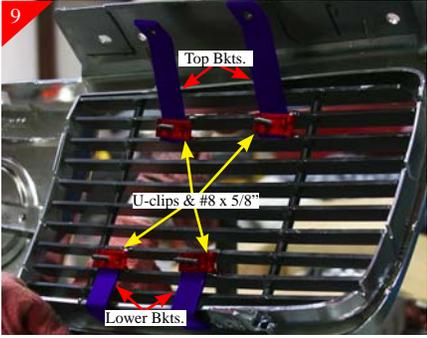
Picture above is after removing the center portion of the stock shell.



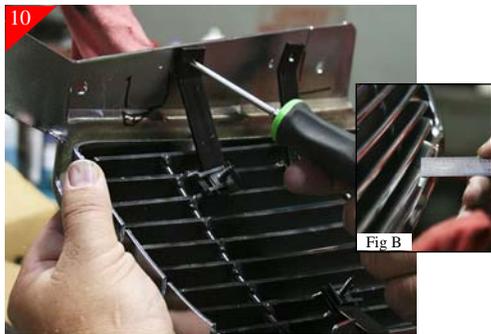
Now remove the "Step Around" using the same method of removal from step 3. (Fig. B) shows after the removal of the center and the step around.



Using a sanding block sand all the cut areas smooth with shell.



Place the supplied U-clips on the short end of the supplied Top brackets. Then place the supplied u-clips on bottom brackets, u-clip goes on the end with hole. Next place the billet grille into opening and center. Attach the bottom brackets to the billet grille using #8 x 5/8" Phil pan head screws and tighten. Then attach the top brackets to billet grille using #8 x 5/8" Phil pan head screws as shown above.



Now push the top bracket into place, while holding the face of the billet grille to keep approximately 1/8" gap with shell (Fig B). Using a scribe mark the locations of the holes in top brackets as shown above.



Loosen the bracket so you can swing them down out of the way for drilling. Using a 3/16" drill bit, drill in the just marked locations as shown above. After drilling place a supplied U-clip on all the top brackets and then attach using #8 x 5/8" Phil pan head screws.



After tightening all brackets simply re-install the grille shell back on vehicle by pushing in on the bottom portion of shell to snap the clips back in place and re-install all the rivets along top of the grille shell (Ref. Steps 1-3).

Part #4268 -- Upper  
Part #4284 -- Bumper



Part #4283 -- 1 piece replacment -- Upper  
Part #4284 -- Bumper



Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control. Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.