



# 2005-06 Scion XB

**Part# 42691 (Brushed) 42692 (Polished) 42693 (Black)**

After



Before



### HARDWARE

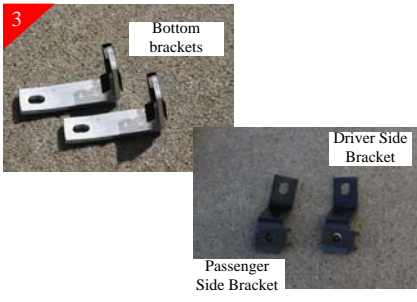
- 2 - Upper Brackets
- 2 - Lower Brackets
- 4 - U-Clips
- 6 - #8 x 5/8" Phil Pan head screw



Open hood and then remove (3) Plastic Push pull rivets from across top of stock grille shell. Stock plastic center will be free at this point.



Remove the (2) 10mm bolts from the passenger and drivers side of vehicle. Shown above in red.



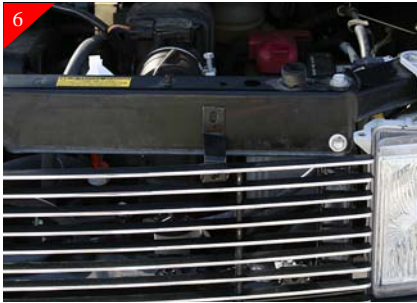
Attach supplied U-clips to the bottom & top brackets as shown above.



Attach bottom brackets to billet grille as shown above. Using the supplied #8 x 5/8" Phil Pan head screws and U-clips. Next place the billet grille into opening and center.



Align bottom brackets with the 10mm bolt hole. Then using the stock 10mm bolt attach billet grille to vehicle as shown.



Then attach the top bracket to the billet grille using #8 x 5/8" Phil Pan head screws. Remember these are left and right specific. They won't line up with the core support correctly if they are reversed.



With the bracket correctly in place using a 1/8" drill bit drill into the core support as shown. Then using the supplied #8 x 5/8" Phil Pan head screws attach the top of the billet grille to the vehicle. Screw directly into the core support.



Then using the supplied #8 x 5/8" Phil Pan head screws attach the top of the billet grille to the vehicle. Screw directly into the core support as shown above.

### Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.  
Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.