



2006 Scion TC

Part# 42701 (Brushed) 42702 (Polished) 42703 (Black)

After

shown with optional bumper insert Part#4279

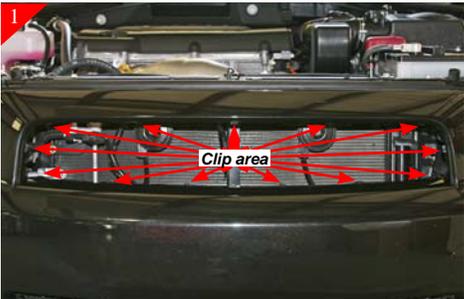


Before



HARDWARE

- 2 - Brackets 
- 2 - Brackets 
- 8 - U-Clips
- 8 - #8 x 5/8" Phil pan head screws



Open hood, then you will be removing the center portion of the stock shell. Do so by releasing the (13) clips that surround the stock grille shell. Shown above is the locations of the clips that need to be released.

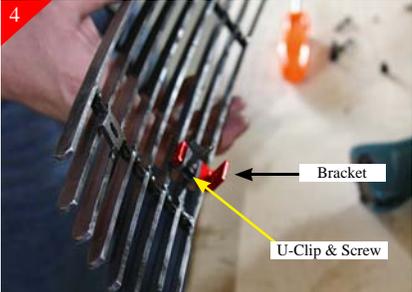
NOTE: If installing the bumper grille please do so at this point. Installation is done going thru the center opening.



Place the supplied u-clips on the Top brackets as shown above.



Remove the (2) plastic push pull rivets that are along the top of the stock grille shell as shown above.



Place the supplied u-clips on the long end of the lower bracket for the upper grille and then attach using the supplied #8 x 5/8" Phil pan head screw as shown above.



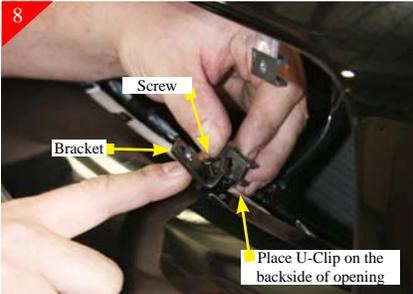
Attach the top brackets using the supplied #8 x 5/8" Phil pan head screws and washer in the just removed rivet location (Ref Step 9).



Then place billet grille into opening and center. Then attach the billet grille to the top brackets. Then mark the location of the hole in the lower bracket as shown above. Make sure to align the bottom portion of the billet grille before marking hole locations.



After marking holes remove the billet grille. Then using a 3/16" drill bit, drill in the just marked locations.



Then place a u-clip on the underside of the grille opening. Then attach the bracket using the supplied #8 x 5/8" phil pan head screw as shown above.



Place billet grille back into opening and center. Then attach billet grille to the brackets using the supplied #8 x 5/8" Phil pan head screws.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control. Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.