Start with removing the (12) 8mm. Bolts from the backside of the stock grille shell as shown. Grille shell will be free at this point. With shell removed tape the face of the grille shell to protect during install.

Un-snap plastic inserts as shown. It may be necessary to use a regular screwdriver to aid in the release of the clips.

After plastic inserts are removed you will need to grind off the tabs shown in RED above (Fig A). Using a grinder or cut-off wheel, hacksaw etc. Grind or cut then sand smooth as shown (Fig B).

Place the supplied u-clips on the just drilled hole location as shown. Attach using # 8 x 5/8” Phil pan head screw.

Next place the supplied u-clips on the middle support bracket as shown above.

Part# 42731 (Brushed) 42732 (Polished) 42733 (Black)

Before

2006 Dodge Ram Full Size

HARDWARE

4 - Brackets
4 - Brackets
4 - Brackets
24 - #8 x 5/8” Phil Pan head screw
24 - U-CLIP

After

Start with removing the (12) 8mm. Bolts from the backside of the stock grille shell as shown. Grille shell will be free at this point. With shell removed tape the face of the grille shell to protect during install.

Un-snap plastic inserts as shown. It may be necessary to use a regular screwdriver to aid in the release of the clips.

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Place the supplied u-clips on the middle support bracket as shown above.

Place the supplied u-clips on the just drilled hole location as shown. Attach using # 8 x 5/8” Phil pan head screw.

Next place the supplied u-clips on the middle support bracket as shown above.

Part# 42731 (Brushed) 42732 (Polished) 42733 (Black)

Before

2006 Dodge Ram Full Size

HARDWARE

4 - Brackets
4 - Brackets
4 - Brackets
24 - #8 x 5/8” Phil Pan head screw
24 - U-CLIP

After
Attach brackets using #8 x 5/8” Phil pan head screws as shown above.

Pictured above an overview of all the brackets attached. Steps 1 thru 9.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work’s control. Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.