2006 Nissan Altma "SER" Bumper grille

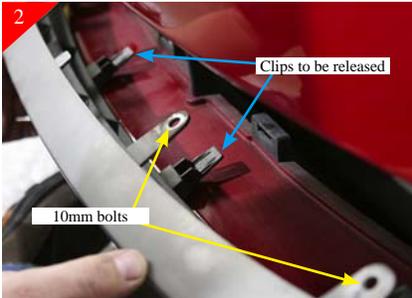**Part# 42771 (Brushed) 42772 (Polished) 42773 (Black)**

After

Before

HARDWARE

2 - Side Brackets
2 - Bottom Brackets
4 - U-Clips
4 - #8 x 1" Phil pan head screws

1

Located under the front end of the vehicle remove the (5) plastic rivets that hold plastic shroud in place, just let plastic shroud hang down.
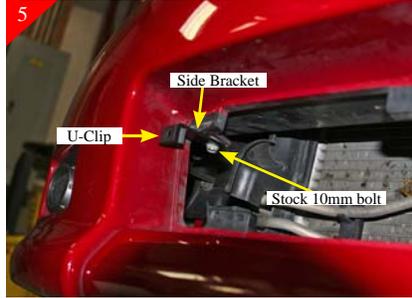
2

Clips to be released

10mm bolts

Reaching up thru plastic shroud area, locate the (4) 10mm. Bolts in the top portion of stock shell that hold the stock plastic bumper grille in place and remove them. Then release the (4) clips that are located along the bottom portion of the shell. Do so by pushing up on the release portion of the clip. Shell will be free at this point.

3

Place the supplied U-clips on the bottom brackets, u-clips attach to the side with hole. Then loosely attach the bracket to the billet grille using the supplied #8 x 1" Phil pan head screw as shown above.

4

Place the supplied u-clips on the side brackets, u-clips attach to the short end of the bracket as shown.

5

Side Bracket

U-Clip

Stock 10mm bolt

Attach the side brackets to the vehicle using (2) of the stock 10mm bolts in stock locations as shown above.

6

Place billet grille into opening and center, then attach billet grille to the brackets using the supplied #8 x 1" Phil pan head screws. Tighten the bottom brackets without overtightening. Re-attach the plastic shroud (Ref. Step 1) using the stock plastic rivets. Bumper installation is complete.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.
Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.