



# 2005-06 Scion XB Bumper grille

Part# 42781 (Brushed) 42782 (Polished) 42783 (Black) Bumper Grille

After



Before



**HARDWARE**

4 - 10-32 x 2" Toggle bolts



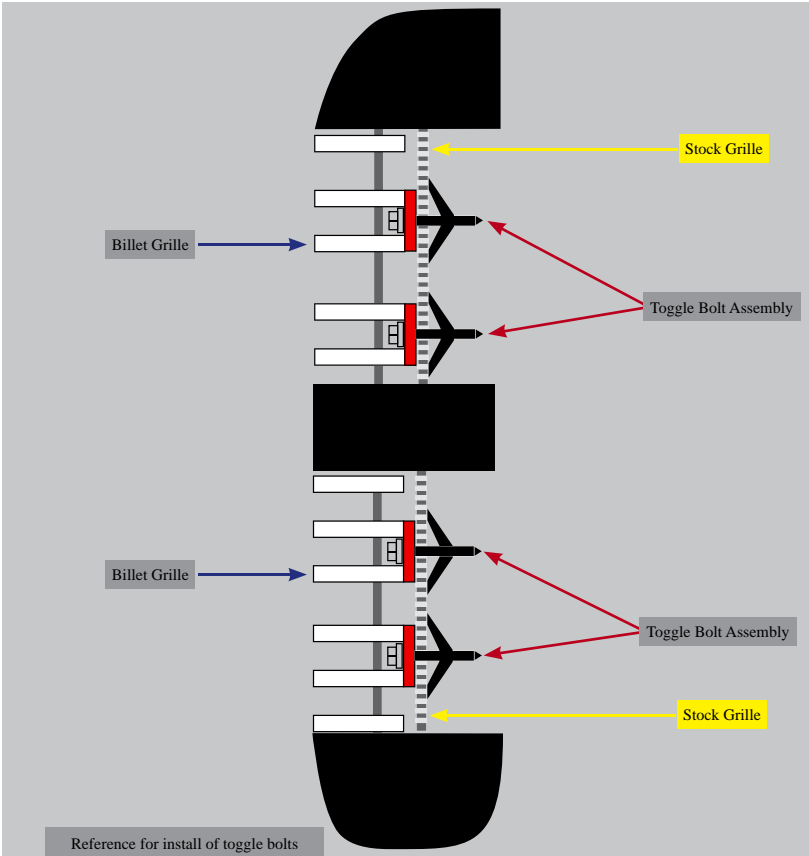
Place the supplied toggle bolts assembly in all the toggle locations for the upper and lower bumper grille as shown above. Place the bolts thru the tab in the billet grille and then thread the toggle portion onto the bolt.



Next place the billet grille into the upper opening of the bumper and center. Now simply push the toggle bolt assembly thru the hole openings in stock shell, repeat for the lower section. Note: Top billet section has (5 bars) Lower billet section has (6 bars).



Now simply tighten the toggle bolts, being careful not to over tighten. It maybe necessary to use 2 screwdrivers to aid in the tightening of the bolts as shown above.



**Completed Installation**

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.  
Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.