



2006 Scion TC Bumper Grille

Part# 42791 (Brushed) 42792 (Polished) 42793 (Black) Bumper Grille

After

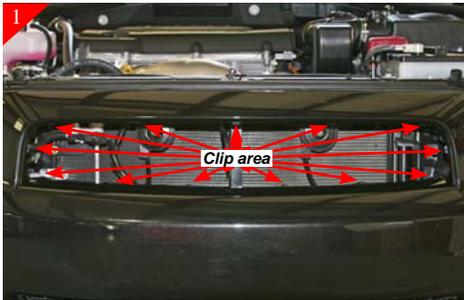


Before



HARDWARE

- 8 - U-Clips
- 8 - #8 x 5/8" Phil pan head screws
- 4 - "L" Brackets

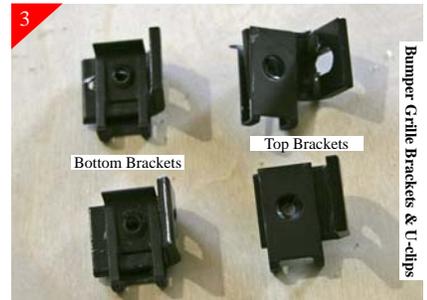


Open hood, then you will be removing the center portion of the stock shell. Do so by releasing the (13) clips that surround the stock grille shell. Shown above is the locations of the clips that need to be released.

NOTE: If installing the bumper grille please do so at this point. Installation is done going thru the center opening.



Remove the bottom "egg crate" portion of stock grille by releasing the clips that surround, just as in removing the upper portion (Ref. step1).



Place the supplied u-clips on the long end of the supplied "L" brackets as shown above. Take note of the placement of the u-clips.



Loosely attach the brackets to the lower billet grille using the supplied #8 x 5/8" Phil pan head screw. (Ref. step 3) for the placement of the brackets. Then place the billet grille into opening and center.



Reaching thru the upper opening you will need to mark the location of the hole in the bottom bracket as shown above. Check to make sure the billet grille is flush with opening, also check that the bottom bracket is flush with the backside of the lip in bumper opening. After marking remove the billet grille.



Using a 3/16" drill bit, drill in the just marked location in the bumper opening as shown above. Then place a supplied u-clip on each of the just drilled holes. Then remove the bottom brackets from the billet grille, and attach them using the supplied #8 x 5/8" Phil pan head screw to the just placed u-clips in bumper opening.



Place billet grille back into opening and center. Rotate the upper brackets so that they catch the top portion of the bumper opening. Then attach the bottom portion of the billet grille using the supplied #8 x 5/8" Phil pan head screws.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control. Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.