



# 2006 Nissan 350Z 1-piece bumper grille

**PART# 42821(Brushed) - 42822(Polished) - 42823(Black) Upper**

After



Before



Hardware

- 4 - Brackets
- 8 - #8 x 5/8" Phil pan head screws
- 8 - U-Clips



Remove (12) 10mm bolts from splash guard located under front of vehicle as shown. Also remove the (1) plastic rivet to allow splash guard to come down.



Remove air scoops from behind stock grille shell by removing (3) plastic push pull rivets then remove air scoop. Make sure to keep the air scoops you will re-install them a little later.



Before cutting center portion of grille shell, tape the front end using masking tape to protect. Using a air saw or hack saw cut the center portion of stock shell as shown above following RED dotted lines to aid in cutting. Make sure to leave material so you can come back and do finish sanding.



Sand all cut areas smooth using a sanding block.



Place supplied u-clips on brackets and then attach brackets to billet grille using the supplied #8 x 5/8" Phil pan head screws as shown above.



Place billet grille into opening and center. Next mark the hole location using a scribe. Shown above in the backside of the billet grille to show marking of brackets.



Remove billet grille from opening and also remove the brackets from the billet grille. Now drill a 3/16" hole in each of the just marked locations as shown above.



Attach bracket by placing a u-clip on the under side of the just drill holes. Then attaching bracket to the u-clip using the supplied #8 x 5/8" phil pan head screws. Then attach billet grille to the brackets using #8 x 5/8" Phil pan head screws.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

**NOTE:** Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.