Next you will be marking the holes for the lower brackets. Do so by reaching behind the billet grille and mark the hole location in the bumper support. If necessary but not recommended in order to reach the lower brackets you may have to undo the top portion of the billet grille, but make sure that the billet grille is flush with the opening before marking.

2006 Nissan Maxima (Full Replacement)

Part# 42831 (Brushed) 42832 (Polished) 42833 (Black)

HARDWARE

6 - U-Clips
6 - #8 x 5/8” Phil pan head screws
2 - Top Brackets
2 - Bottom Brackets
2 - Rivets
2 - Fender Washers

Remove (4) plastic rivets that hold the black plastic cover in place by prying up on the rivet.

Then remove (2) plastic rivets on grille shell shown above in “RED” by pushing in on the inner portion of the rivet to release. Then pry up to remove.

Located along the bottom of the stock grille shell there are (4) clips that need to be released, do so by squeezing or pulling up on them. Grille shell will be free at this point. You will not be using the stock grille shell for the rest of the install.

Remove the billet grille from the opening and using a 3/16" drill bit, drill in the just marked locations as shown above. After drilling remove the lower brackets from the billet grille.

Now attach the lower brackets to the bumper support, by using the supplied Rivets and Washers. (Fig. B shows completed attachment of lower bracket).
Attach the billet grille to the brackets using #8 x 5/8” Phil pan head screws. Carefully close the hood and check for alignment of the hood line. You may need to adjust a little, do so by loosening the #8 screws and adjust accordingly and then tighten.

Part #4268 -- Upper
Part #4284 -- Bumper

Part #4283 -- 1 piece replacement -- Upper
Part #4284 -- Bumper

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work’s control. Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.