Remove (5) plastic rivets from under front of the vehicle that holds plastic splash guard as shown above. Place the billet grilles into the openings and center.

Attach the center portion of the billet grilles. Do so by reaching behind bumper opening and placing the flat bracket vertical on the backside of bumper opening and align with holes in tabs on billet grille. Then attach using the supplied 10-24 x 2" bolts & 10-24 nyloc nuts.

Locate the tabs on the outer portions of both the upper and lower bumper grilles. Using a 3/16” drill bit, and using the hole in the tab as a guide drill both upper & lower holes, then repeat for opposite side of vehicle. Then attach Billet grilles to vehicle. (Ref step #2) for attaching brackets to outer tabs.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work’s control.
Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.