Remove (8) plastic rivets by pulling up on the inner portion of the rivet as shown above. Then slightly pull out on the top portion of the stock shell to release the clips holding shell in place.

Located on the backside of the stock grille shell locate and remove (4) phil head screws. After screws are removed the plastic will be free and needs to be removed.

Place the billet grille into opening and center. Then attach the billet grille using the supplied #8 x 1” Phil pan head screws and U-clips. (Ref. step 4) to show attachment of screw and u-clips.

Picture above is of the backside of the grille shell to show the attachment of the billet grille. Repeat for the top portion of the billet grille and all mounting tabs.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work’s control. Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.