



2006 Dodge Ram (Vertical)

PART# 42901(Brushed) - 42902(Polished) - 42903(Black) Upper

After



Hardware

- 2 - Brackets 
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- 6 - #10 x 1 1/2" Phillips Head Screws
- 8 - #8 x 5/8" Phillips Head Screws
- 14 - U-Clips



Remove Stock hood release by Un-clipping and shown above.



Remove (6) 8mm nuts and (6) 8mm bolts that surround and hold stock grille shell to vehicle.



The Stock grille shell has a rubber weather strip across the top of the shell. To release use a large regular screwdriver to pry out while being careful as to not cause any damage. Do to the heat from the sun the strip can be sticky.



Grille shell will be free at this point.



Lay the stock shell face down on a protective work surface. Locate and release stock clips holding center portion of the stock shell, there are (11) per side. You may use a regular screwdriver to aid in the release of the clips. Centers will be free at this point.



With the center removed your grille shell should look like at this point.



Using a cut off wheel or a pair of dykes cut or remove all the clips that held stock centers as shown above in "RED".



With all the clips removed using a sanding block or air sander sand all cut areas smooth as shown.



Center billet grille into opening making sure to have the same amount of gap on the left and right of the billet grille. Then using a scribe mark the hole locations where they meet the stock shell as shown above.



After marking hole locations remove the billet grille . Then using a 3/16" drill bit, drill in the just marked locations.



Place supplied U-Clips on the just drilled locations as shown above.



Attach billet grille to the just place U-clips using the supplied #10 x 1 1/2" Phillips head screws. Small adjustments can be made by loosening the Phillips head screws move a necessary and then tighten.



Re-attach the stock shell to vehicle (Ref. Step 1&2) using stock hardware.



Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.