



# 2005-06 Chevy Cobalt SS Bumper

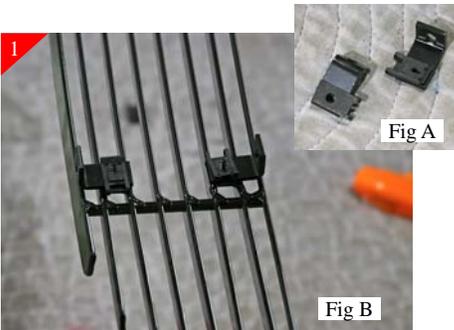
**PART# 42941(Brushed) - 42942(Polished) - 42943(Black) Upper**

After



## Hardware

- 4 - Brackets
- 8 - #8 x 5/8" Phil pan head screws
- 8 - U-Clips



Place the supplied U-clips on the long end of the supplied bumper brackets as shown (Fig. A). Then attach the brackets to the billet grille using the supplied #8 x 5/8" Phil pan head screws as shown above (Fig. B).



Place billet grille into opening and center. There is a raised ridge in bumper opening, the brackets should butt up against the ridge.



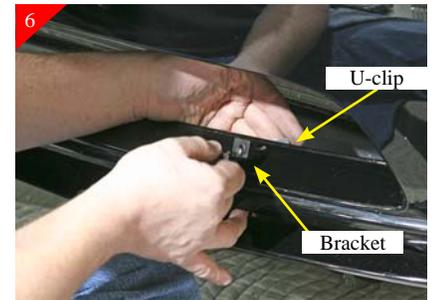
Using a 90° scribe reach up from under front end of vehicle and mark the hole locations in brackets. After marking remove the billet grille from opening.



Located and remove the (2) plastic rivets in bumper opening before drilling. This allows you to pull the plastic down making it easier to drill and also so as to not hit anything during the drilling process.



Drill a 3/16" hole in each of the marked locations as shown above.



Next you will be attach the brackets to the vehicle. Do so by placing a supplied U-clip on the underside of the bumper opening and attaching the bracket to the u-clip using the supplied #8 x 5/8" Phil pan head screws.



After attaching the brackets replace the plastic rivets that were removed in step 4.



Place billet grille back in opening and center and then attach billet grille to brackets using #8 x 5/8" phil pan head screws as shown above.

## Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

**NOTE:** Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control.

Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.