



2006 Suzuki Grand Vitara Bumper grille

Part# 42961 (Brushed) 42962 (Polished) 42963 (Black)

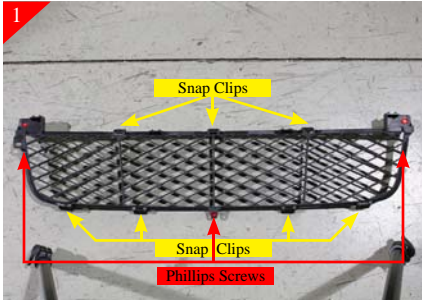
After



Hardware

- 8 - #8 x 5/8" Phil pan head screws
- 9 - U-Clips
- 1 - Air temp bracket
- 4 - Bumper brackets

Before



Remove the stock bumper grille by removing (3) phillips head screws from the backside of the stock bumper grille shown above in "RED". There are also (4) clips located on the bottom and (3) snap clips on the top that need to be released. Release clips by pushing down and pulling the shell outward to release.



Remove the air Temp censor as shown above.



Using a utility knife trim the sides of the plastic clip that held the censor in place so that it fits the supplied bracket as shown.



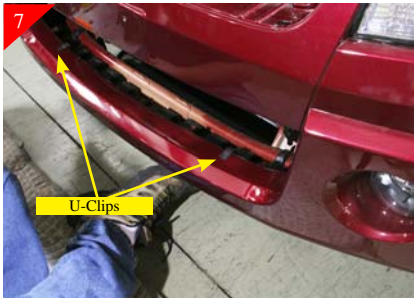
Place a supplied u-clip on the other end of the new bracket which hold the air temp censor. Attach using the supplied #8 x 5/8" Phil pan head screw as shown above.



Place the supplied u-clips on the long ends of the supplied brackets as shown above. Attach brackets to billet grille using the supplied #8 x 5/8" Phil pan head screws as shown.



Place billet bumper grille into opening and center. Next make sure that the brackets are flush with the backside of the opening. Then using a scribe mark the hole locations in the brackets. After marking remove billet grille and remove the brackets from billet grille.



Drill a 3/16" hole in each of the just marked locations. Place the supplied u-clips on the just drilled location as shown above.



Attach brackets to the u-clips using the supplied #8 x 5/8" Phil pan head screws. Place billet grille into opening and attach billet grille to the brackets using the supplied #8 x 5/8" Phil pan head screws.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control. Also Carriage Works Inc. Applying a high quality automotive wax to maintain the original appearance.