



# 2006 Chevy Trailblazer SS 4-piece grille

PART# 42991(Brushed) - 42992(Polished) - 42993(Black) Upper

After



- 8 - Toggle Bolt Assembly
- 4 - #8 x 5/8" Phil pan head screws
- 4 - U-Clips



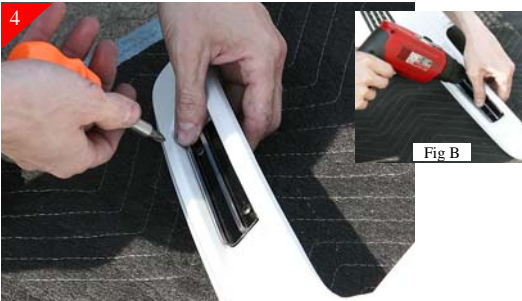
1  
Tape the front of the grille shell using masking tape to protect during install. Also it will be necessary to remove the stock grille shell. This will allow you to reach behind the stock shell for attaching the billet grille.



2  
Remove the stock shell by pulling out and releasing the clips from vehicle. Clips are located along the top, bottom and under the headlights. (Fig B.) shows up close of the clip holding grille shell in place.



Place the Toggle bolt thru the mounting hole in the billet grille. Next, thread the wing nut portion of the toggle onto the just placed bolt and tighten. **Caution:** overtightening may break plastic factory shell.



4  
Place the smaller billet grille into opening and center. Attach by placing a supplied #8 x 5/8" Phil pan head screw into the predrilled mounting hole. Then place the supplied u-clips on the backside of shell and tighten, there are (2) screws per grille.

**NOTE:** On the stock shell for the small billet grilles your vehicle may or may not need to be drilled. If so drill using a 11/64" drill bit (Fig B).



5  
After attaching billet grilles simply re-attach stock shell to vehicle by centering shell and pushing the clips back in place.

**NOTE: IF YOU ARE INSTALLING THE LOWER BUMPER GRILLES DO NOT ATTACH THE UPPER. YOU WILL NEED TO INSTALL THE BUMPERS BEFORE RE-ATTACHING THE UPPER. THIS WILL ALLOW YOU TO REACH DOWN AND BEHIND THE BUMPER OPENING TO ATTACH.**

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

**NOTE:** Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.