



2007 Chevy Tahoe

Part# 43021 (Brushed) 43022 (Polished) 43023 (Black)

After



Before



HARDWARE

- 4 - Upper Bkts 
- 4 - Lower Bkts 
- 8 - 1/4-20 x 1" Soc head Bolt
- 8 - 1/4-20 Nyloc Nut



1 Open Hood. Then tape the stock grille shell to protect during install as shown above.



2 Remove the "Egg Crate" section by using a pair of dykes to snip out as shown above. You are just removing the bulk of the "egg crate" section as much as you can.



3 Repeat the cutting process for the bottom portion of the stock grille shell as shown above.



4 Using a hack saw go back and trim all the cut areas or if using a air saw as shown above, take care in trimming as the saw can jump out and scratch painted or chrome surface. Also take care when trimming around the emblem on top portion of stock shell as this area will be visible.



5 After trimming sand all cut areas smooth using a sanding block.



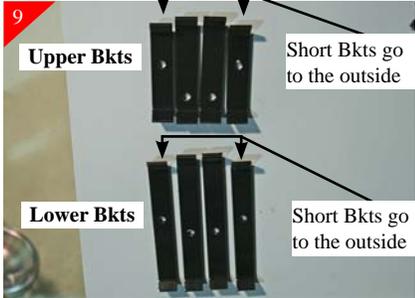
6 After sanding remove the masking tape from stock shell, leaving tape along bumper as shown.



7 Remove (6) 10mm. bolt from along core support area. This will allow you to reach behind the stock shell.



8 Place the supplied bolts in bottom billet grille as shown above. Then place billet grille into opening and center.



9 Next you will be securing the billet grille in place by using the supplied brackets. Note: The shorter brackets go on the outside.



Place the supplied brackets on the backside of grille shell and tighten using the supplied 1/4-20 nyloc nut. It's recommended to start all the nuts before tightening.



Place the top billet grille in place and center. Then attach using the same method of attachment as the bottom billet grille (steps 8 thru 10). After tightening re-install the (6) 10mm. bolts that were removed in step 7.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control. Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.