



2007 GMC Yukon

PART# 43111(Brushed) - 43112(Polished) - 43113(Black)

After

Photo shown w/optional Full bumper grille Part#4312



Before



Hardware

- 12 - U-clips
- 12 - #8 x 5/8" Phil pan head screws
- 4 - Top Brackets
- 2 - Lower Brackets



To protect you stock shell during the installation tape the painted portion surrounding the chrome on the front end of your vehicle using masking tape.



Locate and remove (4) 7mm bolts across top of core support and (6) 10mm bolts that surround hold the stock grille shell in place as shown above.



There are (8) clips total that hold the chrome or (center) portion of the stock grille shell to the painted portion of the front end. You will need to release these clips, do so by pushing the center of the clip to release.



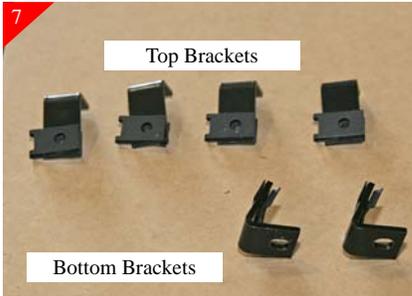
After removing center portion of stock grille shell lay on a protect work surface. Then using a hack saw, or air/power saw cut all the vertical and horizontal plastic bars. Make sure to leave enough material to do finish sanding.



When removing the center, take note of the mounting tabs in the lower left and right sides of the shell. You will need to trim around these areas. These will attach the shell back the vehicle.



Using a sanding block sand all cut areas smooth with shell.
NOTE: You may but not necessary tape off the stock shell and paint the sanded areas.



Place supplied U-clips on the long end of the supplied BOTTOM brackets as shown above. Then place supplied U-clips on the long end of the supplied TOP brackets as shown above.



Using the supplied #8 x 5/8" Phil pan head screws attach the (4) Top brackets to billet grille as shown.



Using the supplied #8 x 5/8" Phil pan head screws attach the (2) Bottom brackets to billet grille as shown.



Place billet grille into stock shell and center. Then using a pair of vice grips clamp in place. Make sure to check alignment before marking. With the billet grille aligned using a scribe mark all the hole locations in brackets as shown above.



Using a 3/16" drill bit drill all the just marked areas.



Remove the brackets from the billet grille. Then attach the brackets to the stock shell using the supplied U-clips and #8 x 5/8" Phil pan head screw. The U-clips go on the underside. (See fig. B to see the attach u-clips.)



Shell and brackets should be like the above picture.



Place the stock shell back on vehicle by pushing the clips back in place.



Next place the billet grille into stock shell and center. Then attach billet grille to the brackets using the supplied #8 x 5/8" Phil pan head screws as shown above. Remove the masking tape and the installation is complete.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.