



2007 GMC Denali

PART# 43141(Brushed) - 43142(Polished) - 43143(Black)

After

Photo shown W/optional Full bumper grille Part#4312



Hardware

- 12 - U-clips
- 12 - #8 x 5/8" Phil pan head screws
- 4 - Top Brackets
- 2 - Lower Brackets

Before



To protect you stock shell during the installation tape the painted portion surrounding the chrome on the front end of your vehicle using masking tape.



Locate and remove (4) 7mm bolts across top of core support and (6) 10mm bolts that surround and hold the stock grille shell in place as shown above.



There are (8) clips total that hold the chrome or (center) portion of the stock grille shell to the painted portion of the front end. You will need to release these clips, do so by pushing the center of the clip to release. A long handled regular screwdriver may aid in the release of the clips.



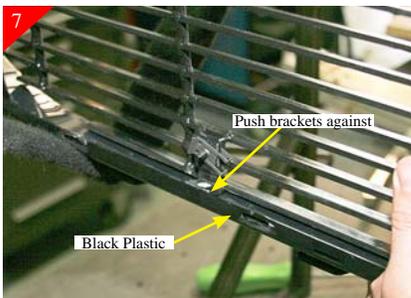
After removing center portion of stock grille shell lay on a protective work surface. Using a grinder, air sander, or dremmel grind all the plastic welds that hold center section in place as shown.



Remove the center chrome section, by using a regular screwdriver and pry out on all the plastic weld areas to release. Center section will be free at this point.



Place billet grille into opening and center. Next place supplied u-clips on Bottom brackets as shown above. Then attach brackets to billet grille using supplied #8 x 5/8" Phillips head screws as shown.



Push bottom of the billet grille in so that the brackets touch the black plastic as shown above.



With the brackets held in place against the black plastic, using a scribe mark the hole locations in the brackets as shown above.



Remove the billet grille from stock shell. Also remove the bracket from the billet grille. Using a 3/16" drill bit, drill in the just marked locations.



Place supplied U-clips on bottom brackets as shown.



Attach bottom brackets to stock grille shell using the supplied #8 x 5/8" Phil pan head screws as shown above. Phillips screws come up from the bottom.



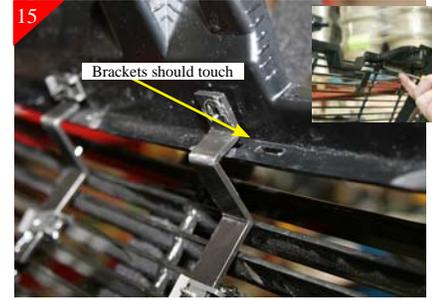
Place billet grille into opening and center. Attach bottom portion of the billet grille to the just placed brackets using the supplied #8 x 5/8" Phil pan head screws.



Place supplied U-clips on the long end of the supplied TOP brackets as shown above.



Using the supplied #8 x 5/8" Phil pan head screws attach the (4) Top brackets to billet grille as shown.



Push out on the billet grille so that the brackets touch as shown above. Using a scribe mark the hole locations where they meet the stock shell.



Remove the billet grille from opening. Using a 3/16" drill bit drill all the just marked areas as shown above. It may be easier to flip grille shell over during the drilling process as shown above.



Remove the Top brackets from the billet grille. Place a u-clip on the short end of Top bracket then attach Top brackets to the stock shell using the supplied #8 x 5/8" Phil pan head screw as shown above.



Place the stock shell back on vehicle by pushing the clips back in place and attach using the stock hardware (Ref step 1).



Next place the billet grille into stock shell and center. Then attach billet grille to the brackets using the supplied #8 x 5/8" Phil pan head screws as shown above. Remove the masking tape and the installation is complete.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.