



# 2003-06 GMC

(1-piece Bumper mounts behind the 2-hole opening)

**PART# 43161(Brushed) - 43162(Polished) - 43163(Black)**



### HARDWARE

- 2 - Brackets
- 2 - U-clips
- 2 - 1/4-20 x 1" Bolts
- 2 - 1/4-20 Nyloc Nuts



If you already have the upper billet grille installed (Part#4186). You will need to remove it by unscrewing the #8 x 5/8" Phil pan head screws holding billet grille in place. Next place supplied U-clips on brackets as shown above.



Place billet grille into opening as shown above. Then reaching from the top opening attach the brackets to the backside of the billet grille using the supplied #8 x 5/8" Phil pan head screws. Take note that you will not be able to place the billet grille into the opening if you attach the brackets first.



With brackets attached, center billet grille in opening. Using a scribe mark the hole locations in the brackets where they meet vehicle as shown above. After marking let the billet slide down out of the way, but leave it in the opening.



Starting with a 9/32" drill bit drill in the just marked locations. Then switch to a 3/16" drill bit and again drill in the just drilled locations. It is recommended to start with a smaller drill bit when drilling.



Attach one of the brackets to vehicle using the supplied 1/4-20 x 1" bolt and 1/4-20 Nyloc nuts.



Slide the billet grille over and past the just place brackets as shown above. This allows you to attach the other bracket to the vehicle using the supplied 1/4-20 x 1".



Center the billet grille over the brackets and attach billet grille to brackets using the supplied #8 x 5/8" Phil pan head screws.

### Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

**NOTE:** Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control.  
Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.