



# 2003-06 GMC

(1-piece lower grille mounts between tow hooks)

**PART# 43171(Brushed) - 43172(Polished) - 43173(Black)**



### HARDWARE

- 4 - Brackets
- 8 - U-clips
- 8 - #8 x 5/8" Phillips head



1 Your vehicle may or may not be equipped with Plastic bumper guard as shown above. If so you need to remove, do so by removing the (4) plastic push pull rivets.



2 Place the supplied U-clips on the supplied brackets as shown above.



3 Attach bracket to the billet grille as shown above.



4 Place billet grille into opening and center. Reaching up from under the vehicle using a scribe mark the hole locations where they meet the vehicle as shown above.



5 Drill a 3/16" hole in the just marked locations.



6 Place the supplied U-clips on the just drill holes as shown above. Remove brackets from the billet grille and attach the brackets to the just place U-clips as shown above. Note: You will may need to use a short Phillips screws driver to attach the bottom brackets. Repeat and attach the top brackets.



7 Attach billet grille to the just place brackets and tighten.

### Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

**NOTE:** Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control.  
Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.