



# 2007 GMC Yukon Bumper (Fits between Tow Hooks)

PART# 43201(Brushed) - 43202(Polished) - 43203(Black)

## Hardware

- 4 - 10/32 x 3" Phil head bolts
- 4 - 10/32 Nyloc nuts
- 4 - Washers
- 4 - Square spacers

## After

Photo shown W/Bolt Over Upper grille Part#4313



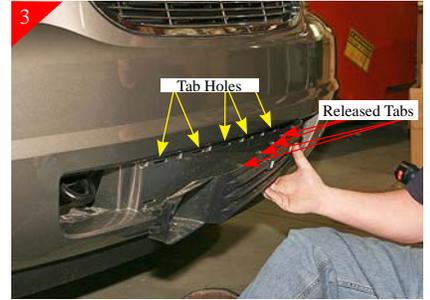
## Before



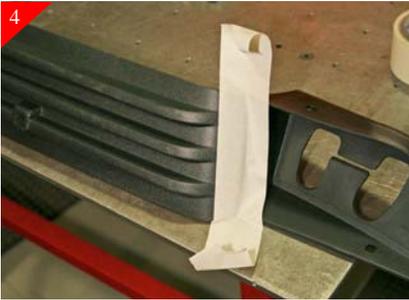
Locate the (2) plastic rivets in the tow hook area shown above in RED.



Then using a regular screwdriver or pry tool remove the rivets as shown above and repeat for the other side.



With the plastic rivets removed you will need to reach thru from under front of the vehicle and release the tabs located on the backside of the stock black plastic bumper covering. Do so by pushing on the center portion of the tabs to release. Plastic will be free at this point.



Located on the plastic bumper cover that was just removed. There are 3 horizontal plastic ribs that taper off and blend in. Place a piece of masking at this point or as shown above. This is just to give you a guide or cut line.



Using a hack saw or power/air saw to cut the plastic following the tape line as shown above. You will only need to keep the (2) outer pockets that go in the tow hook area.



Using a sanding block sand the just cut areas.



Place the plastic tow hook covers back in place and secure using the stock plastic rivets (Ref. step1).



Place the supplied bolts thru the mounting tabs on the billet grille. Then place only on the bottom bolts (2) supplied square spacers on the backside as shown above.



Now place billet grille into opening and center. There are slots in the bumper opening where the tabs on the black plastic bumper cover attached. This is where the bolts go thru. (Ref step 3).



Attach the billet grille using the supplied Nyloc nut and washer.

#### Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control.  
Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.