Remove the stock “egg crate” sections by removing the (4) per side screws as shown above. If you are using your old stock shell you will need to remove the inner plastic screw retainers. Remove brackets from hardware pack. Place supplied U-clips on all ends of the supplied brackets.

Locate the (4) Lower brackets as shown above. The larger (2) attach to the outer most mounting tabs in the stock shell using #8 x 5/8” Phil pan head screws. The (2) smaller ones attach to the inner most mounting tabs in stock shell using #8 x 5/8” Phil pan head screws. Please see Fig 2B for attachment photo.

Locate the (4) Upper brackets as shown above. The larger (2) attach to the outer most mounting tabs in the stock shell using #8 x 5/8” Phil pan head screws. The (2) smaller ones attach to the inner most mounting tabs in stock shell using #8 x 5/8” Phil pan head screws. Please see Fig 2B for attachment photo.

With All brackets attached simply attach billet grille to brackets using the supplied #8 x 5/8” Phil pan head screws.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.