ATTACH BILLET GRILLES TO OEM GRILLE SHELL INSERT

Attach the billet grilles using included Toggle nut/bolt hardware (2 per side). Place bolts through tabs on billet grille, then thread the toggle nuts onto bolts. Squeeze toggle nuts and push the nut/bolt assembly through the honeycomb. **Hand tighten toggle nuts on all four bolts ONLY!** Once the bolts are through, clarify that the billet grilles have remained centered. Center the billet grille side-to-side (there should be approximately 1/8” gap on each side, however shell openings may vary due to OEM tolerances). Tighten bolts for final installation making sure not to overtighten and crack the OEM grille shell.

Enjoy the appearance enhancement of the Carriage Works Billet grille.