



# 2007 Dodge Caliber InVisi-Lok

After

PART# 43461 (Brushed) 43462 - (Polished) 43463 - (Black) Upper

Hardware

3 - Sheet Metal Nuts



Remove the core support cover by removing all plastic rivets and screws.



Reaching thru the top, remove the (3) metal nuts across the top and the sides as shown above. Next reaching thru the bottom of the grille release the (4) snap in tabs.



Remove Grille shell.



Using a pair of cutters, remove the 2 sets of alignment ribs on the top of the grille opening as shown.



Using the supplied sheet metal nuts, pre-install on the top (3) rods and then remove them. This will make it easier to install during the final installation.



Next, using the supplied drill templates for the top and bottom, fold the templates on the dotted lines and center them on the tab on the top of the grille and in the slotted opening on the bottom of the grille. Make sure the back of the template is tight against the back of the grille opening and mark the location of the holes using the center-lines provided. Drill 3 places on top and bottom using a 9/32" drill.



Place the bottom rods into the just drilled holes and gently pull up on the top crossbar of the grille shell and insert the top rods into the holes as shown above.



Now attach the 3 sheet metal nuts to the rods on the top of the grille shell and tighten, then re-install core support cover.

## Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control.

Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.