Start by removing the stock shell from bumper opening. Do so by releasing the clips holding in place. It may be necessary to use a regular screwdriver in aiding in the release of the clips.

Remove the black plastic backing from chrome shell by un-clipping as shown above.

Note: Impala SS has a different plastic backing (Cross Hatch), but removes and installs the same as the LS, LT, & LTZ.

Next remove the center portion of the black plastic backing. Do so by using an air saw, cut-off wheel, or hack saw and cut all the vertical and horizontal plastic points where it meets the outer ring.

Sand all cut areas smooth using a sanding block, or air sander. Also a utility knife may aid in cleaning up all the cut areas.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control.

Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.