



2004-05 Ford F-150 "Vertical" Bumper

After



Photo shown W/optional Upper grille Part#43332

PART# 43511(Brushed) - 43512(Polished) - 43513(Black) Lower Vertical

Hardware

- 2 - 1/4-20 x 1" Bolts
- 2 - 1/4-20 Nyloc Nuts
- 2 - Square Tabs



Open hood and place billet grille into bumper opening and center.



Next you will be attaching the billet grille. Do so by placing the supplied 1/4-20 x 1" bolt into mounting tab in billet grille. Then place the square tab on the backside of the stock opening and attach all using the supplied 1/4-20 nyloc nuts.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Inc. Performance Recommends applying a high quality automotive wax to maintain the original appearance.