



2006 Ford F-150 Bumper Vertical

Part# 43531 (Brushed) 43532 (Polished) 43533 (Black)

After



Hardware

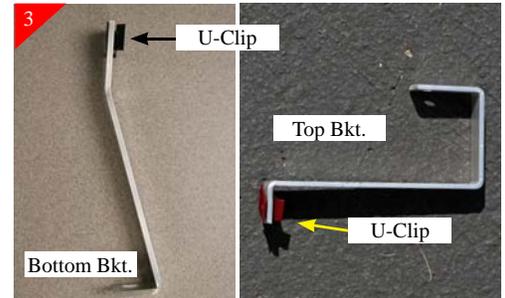
- 2 - Brackets Top
- 2 - Brackets Bottom
- 4 - #8 x 5/8" Phil pan head screw
- 4 - U-clips



Remove the (5) 8mm bolts by reaching thru the front opening of vehicle. Area of bolts to be removed shown above in RED.



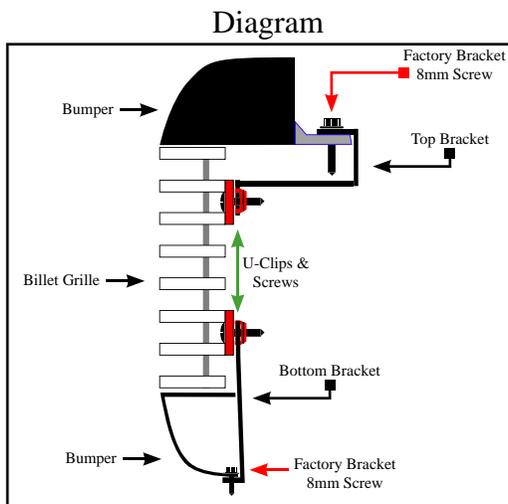
Then un-clip license frame from vehicle as shown above.



(Fig A) Next place a u-clip on the "long" or straight end of the supplied bottom brackets as shown. Then using #8 x 5/8" Phil pan head screw, loosely attach the brackets to billet grille as shown. (Fig B) Next place u-clip on top bracket as shown. Then using the #8 x 5/8" Phil pan head screw, loosely attach the brackets to billet grille .



Next you will be attaching the top bracket to the factory 8mm bolts shown above. (Please Ref next step for diagram of attachment of brackets). Next locate the factory 8mm bolts on lower valance and remove, then attach the bottom bracket to these factory bolts. (Please Ref next step for diagram of attachment of brackets).



If your state requires you to have a front license plate. Please reattach license frame to vehicle. Ref. steps 1 & 2.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control. Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.