



2007 Chevy Silverado

Part# 43551 (Brushed) 43552 (Polished) 43553 (Black)

After



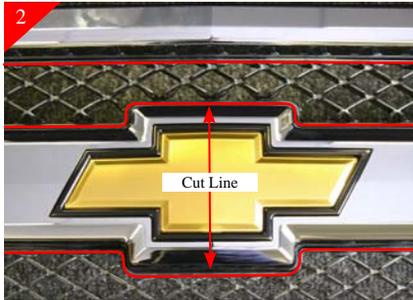
Before



- 4 - Top Brackets 3.120 
- 4 - Bottom Brackets 4.425 
- 8 - 10-32 x 1" SHCS stainless steel & black coated
- 8 - 10-32 Nyloc nut

1

Remove stock grille from the vehicle by removing plastic push pull rivets from across core support. The grille shell is held in place with snap clips. Locate the 4 along bottom of shell and 2 located on both sides of the emblem. Then cover painted and chrome finishes to protect from damage during installation.

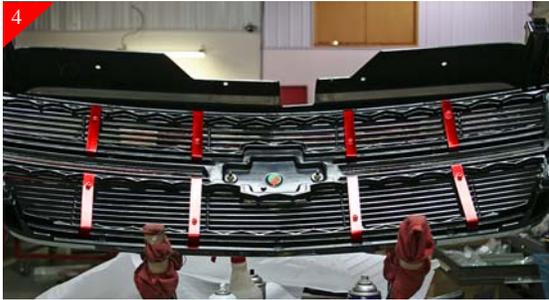


Lay grille shell face up. Using a cut-off wheel, hack saw or air saw, cut or trim the "honeycomb" sections of the stock grille shell up to where the "honeycomb" meet the molded plastic line shown above in "RED". You need to keep the area shown in "RED". Repeat the process for the Top portion of the stock grille shell.



Pictured above is after cutting, sanding cut areas is optional. Do not remove material shown in "RED" in (Step 2).

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Lay grille shell face down, then place the top portion of the billet grille in place and center. Using the supplied Short brackets and 10-32 x 1" bolts & Nyloc nuts and attach per image above. Tighten nylon nut until the bolt is flush with the back side of nut, and grille is securely held by brackets against remaining "RED" (Ref. step 2) section of grille. Then repeat procedure for the bottom portion of billet grille using the Long brackets and 10-32 x 1" Bolts & Nyloc nuts. Tighten nylon nut until the bolt is flush with the back side of nut, and grille is securely held by brackets against remaining "RED" (Ref. step 2) section of grille. Bolts/Nuts can be final tightened as necessary to secure the grille, being careful not to over-tighten. Re-install grille shell back to vehicle.

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Completed Installation



For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control. Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.