Place billet CNC machined scoops into opening and center. Drill mounting holes starting with 3/16” drill bit then remove machined pieces and then drill using 3/8” drill bit.

Attach scoops by placing the supplied rubber well nuts in just drilled locations. Push in place so that the top portion seats against scoop openings. Now place the CNC machined grille into opening and attach using the supplied 10-32 x 5/8” black stainless steel bolts.

PART# 43561 (Brushed) 43562 - (Polished) 43563 - (Black) CNC Side Scoops

6 - 10-32 x 5/8” SS Blk Bolts
6 - 10-32 Well Nuts

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.