



2007 Chevy Silverado

Bumper (Between Tow Hooks)

After

PART# 43571 (Brushed) 43572 - (Polished) 43573 - (Black) Bumper



- 4 - Spacers
- 4 - 10-24 x 2" Bolts
- 4 - 10-24 Nyloc Nuts
- 2 - 1/4-20 x 5/8" Bolts
- 2 - 1/4-20 Nyloc Nuts
- 8 - Washers



Start by using a straight edge as shown above. Using a scribe mark as shown, using the straight edge as a guide repeat for remaining side. You will be using this cut line later in the install to all re-attachment of the license frame. If your state doesn't require a front license frame you can skip cutting the license frame.



Start by removing the stock license frame. Do so by drilling out the rivets holding license frame in place using a 1/4" drill bit.



If your state requires you to run a front license plate, you will need to re-install after installing the billet grille. (See steps 9 to 13).



Place billet grille into opening and center. Align billet grille using the bottom of the bumper opening and the bottom bar in billet grille. Using a scribe mark the (4) mounting holes on the vehicle as shown (Fig B). Remove billet grille.



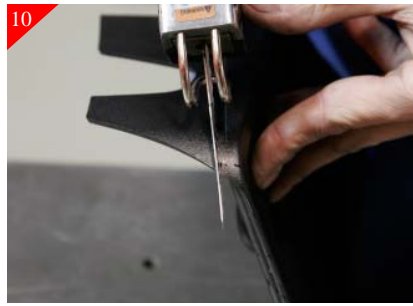
Drill just marked locations using a 1/4" drill bit.



Place the supplied 10-24 x 2" bolts in the mounting tabs in billet grille. Now place the supplied spacers on the backside of the billet grille, slide the spacers on 10-24 x 2" bolts. Place billet grille back in opening and align with drilled holes. Push the 10-24 bolts thru the already drilled holes. Reaching from under front end place supplied washers on bolts and tighten using 10-24 Nyloc nuts.



Start by using a straight edge as shown above. Using a scribe mark as shown, using the straight edge as a guide repeat for remaining side.



Using the scribe line created in step 1, cut along line using a air saw or other cutting device and remove that portion of the license frame holder.



Turn license frame holder over face down. Remove the top mounting holes using a air saw or other cutting tool as shown above.



Using a air sander or sanding block sand all cut areas smooth as shown.



Attach license frame holder using the supplied 1/4-20 x 3/4" and washer on the head side of bolts and washer and 1/4-20 Nyloc nuts on backside as shown.

License Frame Mounting

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.