





2007 Ford Expedition

After

PART# 43651 (Brushed) 43652 - (Polished) 43653 - (Black) Upper



Hardware

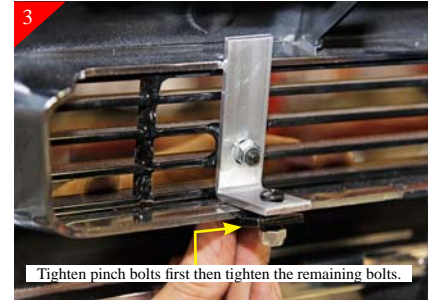
- 8 - Brackets 
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- 16 - 10-24 x 5/8" Phillips head bolts
- 16 - 10-24 Nyloc Nuts



Open hood and remove the plastic Phillips head screws that hold the plastic core support cover as shown above.



Start by loosely attaching the supplied "L" bracket to billet grille using the supplied 10-24 x 5/8" bolts and the 10-24 nyloc nuts as shown above. Then attach the supplied smaller pinch bracket to already placed "L" bracket using the 10-24 x 5/8" bolts and 10-24 nyloc nuts as shown above.



Starting with the bottom opening in the stock grille shell. Place the billet grille into opening and center. Reaching thru the upper opening rotate the brackets around so that it catches the lip of the opening. Tighten the smaller pinch brackets as shown, then tighten the bolts that secure the billet grille to the brackets.



Using The same procedure as in step 2-3, install billet grilles into the next openings up from the bottom.



For The top billet grille, reach thru from the top and rotate the brackets around, again following the same procedures as in steps 2 & 3. Replace the plastic cover that was removed in step 1. Install is complete.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.