





# 2007 Expedition Bumper

**PART# 43661 (Brushed) 43662 - (Polished) 43663 - (Black) Upper**

After

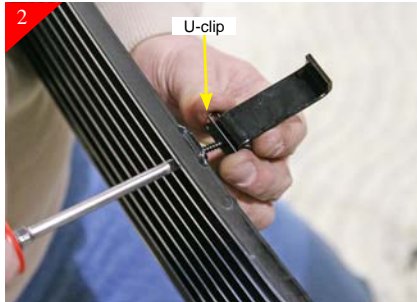


### Hardware

- 2 - Brackets 
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- 4 - U-Clips
- 4 - #8 x 1" Phillips head screws



Place the supplied U-clips on the supplied bumper brackets as shown above.



Attach brackets to billet grille using the supplied #8 x 1" Phillips head screws. The smaller of the two brackets attach to the bottom of the billet grille & the larger of the two attach to the top of the billet grille.



Place billet grille into opening and center as shown.



Rotate brackets around so that they catch or hook the stock plastic in bumper opening. Also use of an additional screwdriver to aid in the rotation of the brackets may be used.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.