Start by using a straight edge as shown above. Using a scribe mark as shown above using the straight edge as a guide repeat for remaining side. You will be using this cut line later in the install to allow re-attachment of the license frame. If your state doesn’t require a front license frame you can skip cutting the license frame.

Using a 17/64” drill bit, drill in the just marked locations as shown above.

Place billet grille into opening and center. Place supplied 1/4-20 x 2/12” bolts into mounting tab and reaching behind bumper place the supplied washer and 1/4-20 Nyloc nuts and tighten. Being careful to not over tighten.

Place billet grille into opening and center. Using a scribe mark the hole location for the mounting tabs as shown above.

If you state requires you have a front license plate please continue with install. Using the scribe line created in step 1 shown above in red. Using a air saw or other cutting tool cut along scribe line and remove that portion of the license frame holder.

Using a air sander or sanding block sand all cut areas smooth as shown.

Attach license frame holder using the supplied 1/4-20 x 1” and small washers on the head side of bolts and large washer and 1/4-20 Nyloc nuts on backside as shown.

PART#  43671 (Brushed) 43672 - (Polished) 43673 - (Black) Bumper

Hardware

- 4 - 1/4-20 x 2 1/2” Bolts
- 6 - 1/4-20 Nyloc Nuts
- 6 - 1/4-20 washers
- 2 - 1/4-20 x 1” Bolts
- 2 - 1/4-20 washers small

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.