



# 2007 Toyota Tundra 3pc Bumper

After

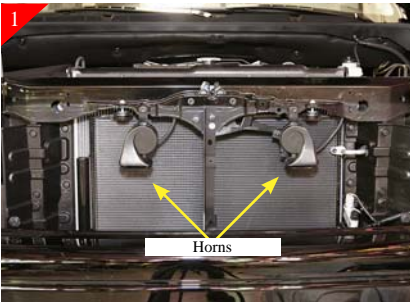
Shown with optional Upper Machined Grille Part#43752



**PART# 43741 (Brushed) 43742 - (Polished) 43743 - (Black) 3pc Bumper**

## Hardware

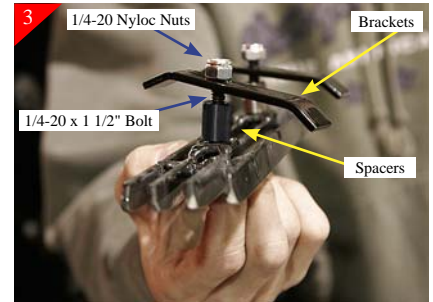
- 6 - Spacers
- 6 - Brackets
- 6 - 1/4-20 x 1 1/2" Bolts
- 6 - 1/4-20 Nyloc Nuts



Open hood and locate the horns shown above.



Remove both horns by unclipping the wiring harness and then remove the stock bolt holding in place. This will allow you more room to work.



Start by placing supplied 1/4-20 x 1 1/2" bolt thru mounting tab in billet grille. Then place the supplied spacers on bolts, followed by the brackets & 1/4-20 nyloc nuts. Repeat process for all remaining billet grilles.



Rotate the brackets sideways and place billet grille into opening and center. Reaching on the backside of the bumper rotate the brackets around so that they catch the top of metal rail and bottom of plastic bumper opening as shown.



Tighten bolts using an allen wrench and ratchet to fasten.



Repeat for remaining grilles.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.