Open hood and remove (4) rivets shown above in red. Next move stock grille shell to a protected work surface. Next you will removing the center portion of stock shell. You will need to keep the top and bottom portion of the stock shell for the installation of billet grille. See next step for cutting instructions.

Starting with the bottom cut the vertical attachment points using an air saw or other cutting devise as shown above. Make sure and leave material so that you can come back and do finish sanding. (Fig B) Shows removal of bottom portion of the stock grille shell after cutting.

Locate the clips along bottom of stock grille shell. Release clips by lifting up and pulling outward on the shell. (Fig B) shows close up of the clips along bottom of shell. Grille shell will be free at this point.

Lay stock grille shell face down on a protected work surface. Locate the (2) stock mounting clips shown above. (Fig B) shows mounting clip removed.

Now you will be removing the top portion of the stock shell from the middle portion. Using an air saw or other cutting devise remove starting at one corner as shown. See next step for more cutting instructions.

Turn stock shell over face down and cut all the vertical attachment points using an air saw or other cutting devise as shown above. Make sure and leave material so you can come back and do finish sanding.

Your cut grille shell should look as those pictured on the right hand side of the above photo.

Using a air sander or sanding block, sand all cut areas smooth with shell for both the top and bottom portions of stock shell.
Next you will be attaching grille back to vehicle. Place shell on vehicle and snap into place. Replace the factory rivets except for the outer (2) rivets in these locations you will fastening using the supplied 1/4-20 x 5/8" bolts and 1/4-20 Nyloc nuts with the washer going on the Top side of plastic as shown above. These bolts will allow for any adjustments that you may need to make. After adjusting tighten the (2) outer bolts.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.