Using supplied brackets place the supplied U-clips on brackets as shown above.

Loosely attach brackets to billet grilles using the supplied #8 x 5/8" Phillips head screws and screwing to the U-clip on brackets as shown above.

Locate and place the Top billet grille into bumper openings and center. Rotate the brackets as necessary to insert the billet grille. The Top billet grille is slightly longer than the bottom also the top grille has an angled bottom bar, this bar goes to the bottom of the top opening. Rotate brackets around so that they catch the plastic in stock bumper opening and tighten. Repeat process for the bottom billet grille.

PART# 43811 (Brushed) 43812 - (Polished) 43813 - (Black) Bumper InVisi-Lok

4 - Brackets
4 - U-Clips
4 - #8 x 1" Phillips pan head screw

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.