Start by removing the plastic core support cover. Do so by removing the (6) plastic push pull rivets from across top of cover (Fig A). Then locate and remove the (4) 13mm bolts located across top of stock shell shown above (Fig B).

Move stock shell to protective works surface. Using masking tape, tape the face of the grille shell to protect during the installation.

Lay stock grille shell face down and remove the black plastic backing by unclipping all attachment points.

Slightly pull top portion of stock shell outward so that you can reach the bottom clips holding stock shell in place. Using a pair of long needle nose pliers squeeze the clip together and pull outward on stock shell to release. The needle nose pliers will aid in the release of the clips as shown above. Stock shell will be free at this point.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works recommends applying a high quality automotive wax to maintain the original appearance.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware

- 2 - Brackets
- 4 - U-Clips
- 4 - #8 x 5/8" Phillips head Screws
- 2 - 1/4-20 x 1 1/4" Bolts
- 2 - 1/4-20 Nyloc Nuts

Place billet grille into opening and center. Using a scribe mark the (2) mounting hole locations in stock shell (Located in the center cross bar of stock shell). After marking remove billet grille and drill holes using a 17/64" drill bit.

After marking hole locations, loosen bracket and swing out of the way for drilling. Drill the just marked locations using a 17/64" drill bit.

Place the supplied U-clips on the just drilled mounting locations as shown above (Fig A). Attach brackets to U-clips using the supplied #8 x 5/8" phillips head screws (Fig B). Place stock shell back on vehicle (Reference steps 1 & 2).