



# 2007 Chevy Silverado

Bumper (Covers Center & Toe Hooks )



**PART# 43841 (Brushed) 43842 - (Polished) 43843 - (Black)  
Bumper (Covers Center & Toe Hooks)**

Hardware

- 4 - Spacers
- 4 - 10-24 x 2" Bolts
- 4 - 10-24 Nyloc Nuts
- 2 - 1/4-20 x 5/8" Bolts
- 2 - 1/4-20 Nyloc Nuts
- 8 - Washers



If your vehicle is equipped with tow hooks you will need to remove the toe hooks from vehicle before proceeding with installation.



Align Billet grille with bumper opening

Place billet grille into opening and center. Align billet grille using the bottom of the bumper opening and the bottom bar in billet grille. Using a scribe mark the (4) mounting holes on the vehicle as shown. Remove billet grille.



Drill just marked locations using a 1/4" drill bit.



Place the supplied 10-24 x 2" bolts in the mounting tabs in billet grille. Now place the supplied spacers on the backside of the billet grille, slide the spacers on 10-24 x 2" bolts. Place billet grille back in opening and align with drilled holes. Push the 10-24 bolts thru the already drilled holes. Reaching from under front end place supplied washers on bolts and tighten using 10-24 Nyloc nuts.



If your state requires you to have a front license plate continue with install. Start by using a straight edge as shown above. Using a scribe mark as shown above using the straight edge as a guide repeat for remaining side. You will be using this cut line later in the install to allow re-attachment of the license frame. If your state doesn't require a front license frame you can skip cutting the license frame.



Using the scribe line created in step 7 shown above in red. Using a air saw or other cutting tool cut along scribe line and remove that portion of the license frame holder.



Turn license frame holder over face down. Remove the top mounting holes using a air saw or other cutting tool as shown above.



Using a air sander or sanding block sand all cut areas smooth as shown.



Attach license frame holder using the supplied 1/4-20 x 3/4" and washer on the head side of bolts and washer and 1/4-20 Nyloc nuts on backside as shown.

## Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.