Open hood and locate and remove the (2) 8mm bolts (1) per side of stock shell that attach stock grille shell to steel brackets shown above.

Move the grille shell to a protective work surface. Turn shell over face down. Then using cutters cut all the vertical and horizontal attachment points. (Fig B) shows the removal of the plastic inner. Repeat for all openings.

Locate and remove the (7) Plastic Phillips head screw clips that hold stock grille shell in place. They are located along top of stock grille shell. To aid in removing squeeze the backside of the clip to keep the screw threads engaged.

After all plastic centers have been removed clean up cut areas by using a pair of flush cut cutters and trim flush with stock shell as shown above. Flush cut cutters will allow you to cut as close as possible to stock shell without the need of sanding. Close up of trimming (Fig B).

Drill just marked location using a 7/32” drill bit. Place billet grille into opening and using (1) of the supplied bolts place into mounting hole without attaching nut. This is just to make sure the mounting holes line up and billet grille doesn’t move during marking of holes. Now using the 90° scribe mark the other mounting hole location and remove billet grille.

Drill just marked location using a 7/32” drill bit. Place billet grille back in opening and center.

Attach billet grille using the supplied 10-32 x 1/2” and 10-32 nyloc nuts. Place bolts into mounting holes and secure with nyloc nuts.

Hardware

- 20 - 10-32 x 1/2” Blk SS Bolts
- 20 - 10-32 Nyloc Nuts low profile
For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.