Place billet grille into opening and center. Check for alignment.

Now you will be removing the center portion of the stock shell follow steps 2 thru 4 for removal. Do so by using an air saw or other cutting device, cut along all vertical and horizontal attachment points close to shell. Drill just marked location using a 7/32” drill bit. Place billet grille back into opening and using (1) of the supplied bolts place into mounting hole without using nyloc nut. This is just to make sure the mounting holes line up and billet grille doesn’t move during marking of remaining mounting holes.

Now for the 2 vertical openings place billet grille into opening and center. Make sure to push billet grille into opening and seat against the grey plastic in opening. Using a 90° scribe mark the hole locations for (1) of the mounting holes and remove the billet grille.

Repeat steps 5 and 6 for the remaining mounting hole locations. After all mounting holes have been drilled. Secure the billet grille by using the supplied 10-32 x 1/2" SS bolts and 10-32 nyloc nuts.

It maybe necessary to turn grill shell over face down, to remove all the necessary material. (Fig B. shows the cutting of the Vertical attachment points).

Remove center portion of stock shell. Now sand all cut areas smooth with shell.

Hardware

- 10 - 10-32 x 1/2"
- 10 - 10-32 Nyloc nuts

If Removing the stock shell for install.
Please refer to back page of instruction for removal of stock shell.

PART#  43901 (Brushed) 43902 - (Polished) 43903 - (Black) InVisi-Lok (3pc Kit) Upper
For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.