



# 2007 Chevy Silverado HD Bumper (Between Tow Hooks)

After

PART# 43931 (Brushed) 43932 - (Polished) 43933 - (Black) Bumper



- 4 - Spacers
- 4 - 10-24 x 2" Bolts
- 4 - 10-24 Nyloc Nuts
- 2 - 1/4-20 x 5/8" Bolts
- 2 - 1/4-20 Nyloc Nuts
- 8 - Washers



Start by using a straight edge as shown above. Using a scribe mark as shown, using the straight edge as a guide repeat for remaining side. You will be using this cut line later in the install to all re-attachment of the license frame. If your state doesn't require a front license frame you can skip cutting the license frame.



Start by removing the stock license frame. Do so by drilling out the rivets holding license frame in place using a 1/4" drill bit.



If your state requires you to run a front license plate, you will need to re-install after installing the billet grille. (See steps 9 to 13).



Place billet grille into opening and center. Align billet grille using the bottom of the bumper opening and the bottom bar in billet grille. Using a scribe mark the (4) mounting holes on the vehicle as shown (Fig B). Remove billet grille.



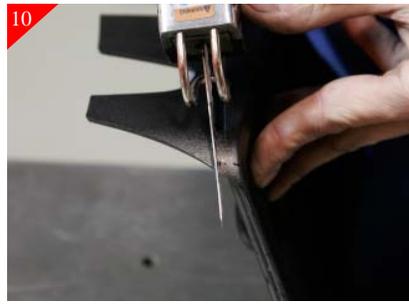
Drill just marked locations using a 1/4" drill bit.



Place the supplied 10-24 x 2" bolts in the mounting tabs in billet grille. Now place the supplied spacers on the backside of the billet grille, slide the spacers on 10-24 x 2" bolts. Place billet grille back in opening and align with drilled holes. Push the 10-24 bolts thru the already drilled holes. Reaching from under front end place supplied washers on bolts and tighten using 10-24 Nyloc nuts.



Start by using a straight edge as shown above. Using a scribe mark as shown, using the straight edge as a guide repeat for remaining side.



Using the scribe line created in step 1, cut along line using a air saw or other cutting device and remove that portion of the license frame holder.



Turn license frame holder over face down. Remove the top mounting holes using a air saw or other cutting tool as shown above.



Using a air sander or sanding block sand all cut areas smooth as shown.



Attach license frame holder using the supplied 1/4-20 x 3/4" and washer on the head side of bolts and washer and 1/4-20 Nyloc nuts on backside as shown.

## License Frame Mounting

### Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.