



# 2007 GMC 2500-3500 HD Bumper

After

**PART# 43971 (Brushed) 43972 - (Polished) 43973 - (Black) Bumper**



Shown with optional Bumper Grille Part#43982

## Hardware

- 4 - 1/4-2 x 2 1/2" Bolts
- 6 - 1/4-20 Nyloc Nuts
- 6 - 1/4-20 washers
- 2 - 1/4-20 x 1" Bolts
- 2 - 1/4-20 washers small



Start by using a straight edge as shown above. Using a scribe mark as shown above using the straight edge as a guide repeat for remaining side. You will be using this cut line later in the install to allow re-attachment of the license frame. If your state doesn't require a front license frame you can skip cutting the license frame.



Place billet grille into opening and center. Using a scribe mark the hole location for the mounting tabs as shown above.



Using a 17/64" drill bit, drill in the just marked locations as shown above.



Place billet grille into opening and center. Place supplied 1/4-20 x 2/12" bolts into mounting tab and reaching behind bumper place the supplied washer and 1/4-20 Nyloc nuts and tighten. Being careful to not over tighten.



If your state requires you to have a front license plate please continue with install. Using the scribe line created in step 1 shown above in red. Using an air saw or other cutting tool cut along scribe line and remove that portion of the license frame holder.



Turn license frame holder over face down. Remove the top mounting holes using an air saw or other cutting tool as shown above.



Using an air sander or sanding block sand all cut areas smooth as shown.



Attach license frame holder using the supplied 1/4-20 x 1" and small washers on the head side of bolts and large washer and 1/4-20 Nyloc nuts on backside as shown.

## Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

**NOTE:** Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control.  
Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.