



2007 GMC HD 2500-3500

Small Bumper Opening

After

PART# 43981 (Brushed) 43982 - (Polished) 43983 - (Black) Upper



Hardware

- 2 - Brackets
- 2 - 1/4-20 x 3/4" Bolts
- 2 - 1/4-20 Nyloc Nuts
- 2 - #8 x 1" Phillips head screws
- 2 - U-Clips



1
Start by locating the (2) plastic rivets located inside the small bumper opening that hold plastic in place. Remove rivets and discard. You will utilize these holes for mounting the brackets for the billet grille.



2
Mount brackets using the supplied 1/4-20 x 3/4" Bolts and 1/4-20 Nyloc Nuts. Then place the supplied U-Clips on the mounting hole of brackets. Now using the supplied #8 x 1" mount to the already placed brackets and tighten.



Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.

