





2008 Scion XB

PART# 44131 (Brushed) 44132 - (Polished) 44133 - (Black) Upper

After



Hardware

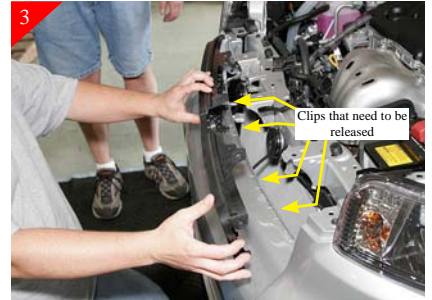
- 2 - Upper Brackets 
- 2 - Lower Brackets 
- 8 - U-clips
- 6 - #8 x 5/8" Phillips Head Screws
- 2 - #8 x 1" Phillips Head Screws



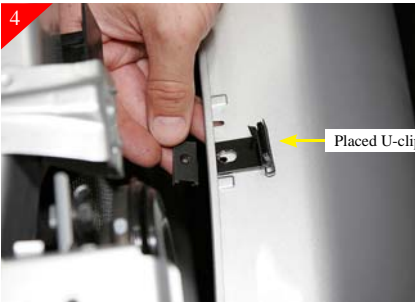
Remove plastic core support cover by removing the plastic rivets across top of core support as shown (Fig A). Use of a small regular screwdriver will aid in the removal of the rivets. (Fig B) remove support cover.



Remove stock shell by removing (2) plastic rivets on each end of the stock shell. Then remove (2) 10mm bolts along top of stock shell shown above.



Reaching down behind stock shell release clips along bottom of stock shell. Stock shell will be free at this point.



Locate supplied bottom brackets and place u-clip on bracket as shown above. Attach bottom brackets by placing brackets in the (2) inner most slot openings as shown then place a supplied U-clip on the under side of grille opening. Then using the supplied #8 x 5/8" screw tighten brackets.



Locate supplied upper brackets and place u-clip on brackets as shown above. Attach upper brackets by placing brackets in the (2) outer most stock mounting tabs as shown then place a supplied U-clip on the under side and attach using the supplied #8 x 1" phillips head screws as shown above.



Place billet grille into opening and center. Using the supplied #8 x 5/8" phillips head screws attach billet grille to brackets.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.