



2008 Scion XB Bumper Grille

After



PART# 44141 (Brushed) 44142 - (Polished) 44143 - (Black) Upper

Hardware

- 2 - Brackets (Lower) 
- 2 - Brackets (Upper) 
- 8 - U-clips
- 8 - #8 x 5/8" Phillips head screws



Remove splash guard from under front end of vehicle. Do so by removing the 10mm bolts holding splash guard in place. Take note of bolts for installing later. The front row of bolts are the longer screw type bolts and the back row are shorter.



Tape bumper opening as shown to protect during install.



Remove stock bumper insert by using a regular screwdriver to release insert (Fig A). (Fig B) Shows after insert has been removed to show plastic clips that hold stock insert in place.



Place supplied u-clips on ends of the plastic bumper opening tabs as shown above. There are (4) total (2) on the bottom and (2) on the top.



Place supplied u-clips on the supplied lower bumper brackets (Long) as shown. Attach bracket to vehicle using #8 x 5/8" phillips head screws as shown above. A short or stubby screwdriver will be needed to tighten. Repeat process for remaining bumper brackets. The (Short) bumper brackets attach to the upper portion of the bumper opening.



Place billet grille into opening and center. Attach billet grille to brackets using the supplied #8 x 5/8" phillips head screws. Install is complete. Re-install splash guard.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.