





2009 Toyota Matrix Bumper

After



PART# 44301 (Brushed) 44302 - (Polished) 44303 - (Black) Bumper

Hardware

- 2 - Brackets 
- 2 - Brackets 
- 4 - 10-24 x 2" Bolts
- 4 - 10-24 Nyloc nuts



1
For the removal on the main grille please see instructions for part#4429. If you are installing the main grille and have been instructed to install the bumper please proceed with bumper installation.



2
Start by placing the lower billet grille into the bumper and center. Place the 10-24 x 2" bolts through mounting tab in billet grille then place the larger of the supplied brackets on the backside and attach using the supplied 10-24 nyloc nuts.



3
Repeat process for the upper portion of billet grille only using the smaller brackets on the backside. Again attach using the supplied 10-24 x 2" bolts and 10-24 nyloc nuts.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions. NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.