For the removal on the main grille please see instructions for part #4429. If you are installing the main grille and have been instructed to install the bumper please proceed with bumper installation.

Start by placing the lower billet grille into the bumper and center. Place the 10-24 x 2” bolts through mounting tab in billet grille then place the larger of the supplied brackets on the backside and attach using the supplied 10-24 nyloc nuts.

Repeat process for the upper portion of billet grille only using the smaller brackets on the backside. Again attach using the supplied 10-24 x 2” bolts and 10-24 nyloc nuts.

Hardware

- 2 Brackets
- 2 Brackets
- 4 10-24 x 2” Bolts
- 4 10-24 Nyloc nuts

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions. NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works recommends applying a high quality automotive wax to maintain the original appearance.